



# TITAN TIRE TESTING FACILITY

Illinois, February 2008

## *Blast Vulnerability Assessment*

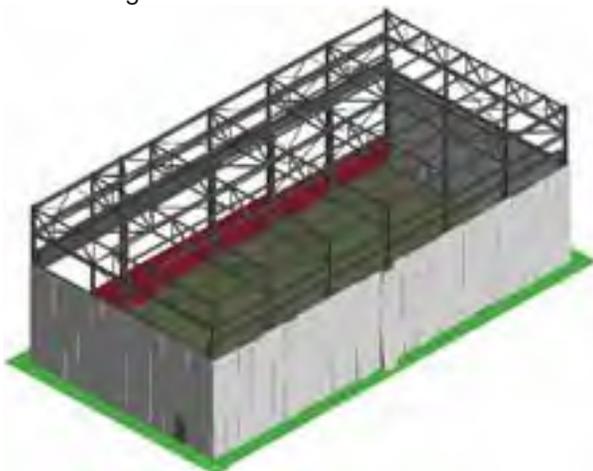
Titan Tire Company tasked ASI to perform vulnerability assessment for a facility in an existing building to test large mining tires. The gauge pressure of the tire ranges from 100 to 160 psi. The tire dimensions are up to 163" diameter and 70" wide.

Titan needed to ensure the safety of the structure under the effect of the pressure loads resulting from catastrophic failure and release of all the potential energy stored in the tire at once; in addition, of course to the normal design loads. The possibility of flying debris that may be a hazard to the facility occupants was also an issue.

The existing building was a crane bay that consists of steel roof truss supported on steel columns, vertical and horizontal bracing, pre-cast panels, Concrete Masonry Units (CMU) walls, and covering steel sheets.

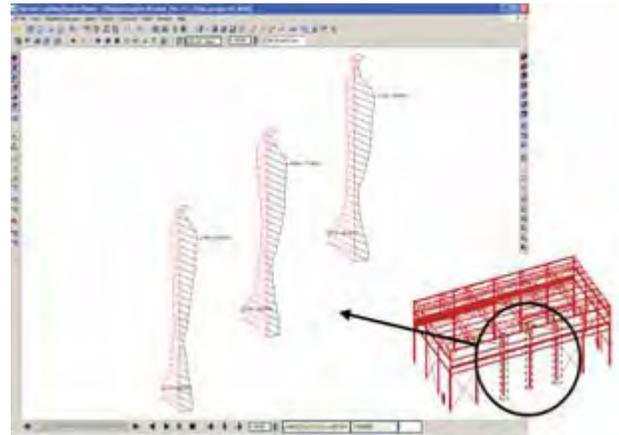


ASI created a 3-D model of the structure and performed nonlinear dynamic analysis for all the critical scenarios using Extreme Loading® for Structures (ELS). Using the breakthrough technology in ELS, ASI produced simulations of the behavior of the facility under the effect of this unusual case of loading.

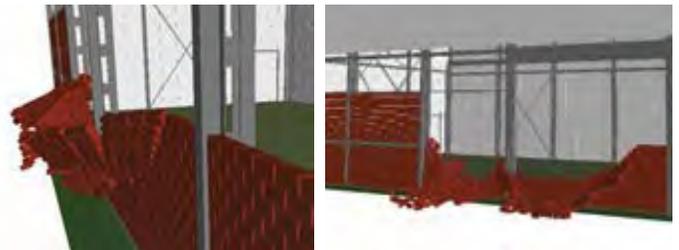


Full ELS Model Included: Steel Sections, Masonry Walls, & Precast Panels

The analysis results showed that mild local damage is possible in some pre-cast panels close to tire location, especially in the connections. ASI provided recommendations for strengthening of specific connections between the panels and between the panels and tie girders as the analysis revealed these connections are subjected to significant forces.



Bending Moment Near Masonry Wall Failure



Resulting Masonry Debris Flying Due to Blast Loading

The ASI engineers made a specific analysis of the behavior of non-reinforced CMU walls: the extent of damage and the velocity of flying debris were estimated from the analysis. ASI provided recommendations for strengthening specific walls to mitigate the risk of human injuries or damage due to flying debris.

Taking the above safety recommendations into consideration, ASI was able to assure Titan based on its advanced analysis that there is no risk to the main structural elements due to the potential tire explosion and that the roof and the side cover of the facility are not affected by the tire explosion.

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